

Instructions For Attachment of #5 Bipod Adapter Stud

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Be sure the gun is unloaded and the action open before attaching adapter or Bipod.

This device is made to fit the AR-15 round handguard. It will not fit the older triangular type.

The #5 stud package contains a perforated flange with a threaded shank, a rectangular washer, a Q.D. stud and a sling swivel.

First, remove the handguard. The washer fits under the stud and will fit in the groove found on original parts. The third hole from the front will work best on the rifles. The second hole on the C.A.R.. The remove the aluminum heat shield. Tighten the stud with a nail rather than using the swivel for this purpose. A bit of thread sealant may be used on the stud threads.

The groove on some replacement handguards may be too narrow for the rectangular washer to fit. The sides of the washer may have to be ground slightly. If the assembly does not tighten up properly, grind or file the threaded shank to reduce length.

The Bipods are usually mounted to fold forward. **Do not reach across the barrel muzzle or bring hands in line with barrel to fold or manipulate Bipod.** (See Bipod instruction sheet.) The sling bow of the gun will be in the way of the folded Bipod. The bow, in the forward position, can be tied to the barrel or a rubber band can be looped through the bow and over the bayonet stud to hold the bow forward.

LIMITED WARRANTY: Guaranteed for one year from date of purchase against defects in materials and workmanship. Adapters may be returned directly to manufacturer by insured parcel post or UPS for replacement of the Bipod or Adapter. Harris Engineering, Inc. has no control over and assumes no responsibility for manner in which Bipods and Adapters are used.

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